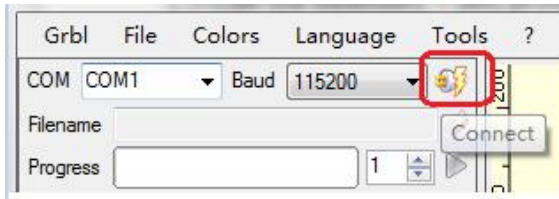


# Y-axis Extension Kit Instruction Manual

1. Remove the two Y-axis profiles from the original engraver.
2. Install the extended Y-axis profiles.
3. Modify Y-axis travel parameters.

2010112091 Version: A

- (1) Open the LaserGRBL software and connect to the engraver.

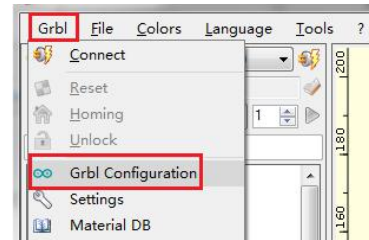


- (3) Locate item **\$131** and modify the original Y-axis Maximum travel value 400 to **850**.

\$130	X-axis maximum travel	410.000	millimeters
\$131	Y-axis maximum travel	850	millimeters
\$132	Z-axis maximum travel	200.000	millimeters

Buttons: Refresh, Write, Export, Import

- (2) Expand **Grbl**, select **Grbl Configuration**.



- (4) Click **Write** to enter the modified parameter.

\$130	X-axis maximum travel	410.000	millimeters
\$131	Y-axis maximum travel	850	millimeters
\$132	Z-axis maximum travel	200.000	millimeters

Buttons: Refresh, Write, Export, Import

- (5) **Close** the window when the modification is done

\$130	X-axis maximum travel	410.000	millimeters	Maximum X-axis travel distance from homin...
\$131	Y-axis maximum travel	850	millimeters	Maximum Y-axis travel distance from homin...
\$132	Z-axis maximum travel	200.000	millimeters	Maximum Z-axis travel distance from homin...

Buttons: Refresh, Write, Export, Import, Close



**This is a general manual. If your machine is an A5 PRO purchased before 2022, the modified data may be restored to the original value after you are back online. In this case, please scan the QR code below to get the firmware update and firmware update tutorial.**

*Bitte scannen Sie den QR-Code, um die deutsche Version des Handbuchs zu erhalten.*

*Veuillez scanner le code QR pour obtenir la version française du manuel.*



Laser Engraver