








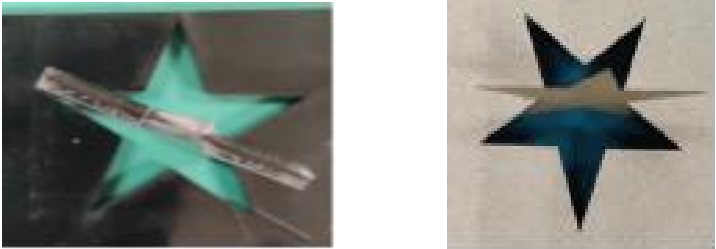
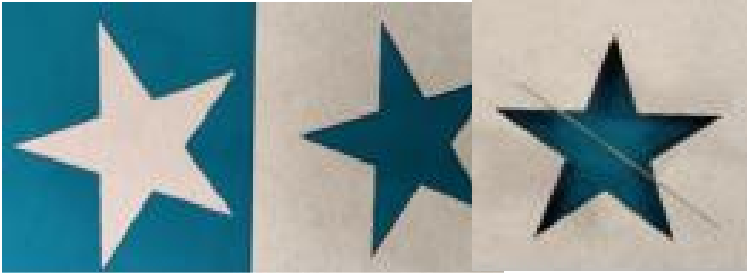






## P7 M40 engraving parameter table



| Material | Engraving     |       |           |            |                      |                  | Case illustration   |
|----------|---------------|-------|-----------|------------|----------------------|------------------|---|
|          | Line Interval | Speed | Max-Power | Image Mode | Whether to black out | Number of passes |   |
| Basswood | 0.1           | 5000  | 60%       | Threshold  | NO                   | 1                |    |
| Hardwood | 0.1           | 3000  | 70%       | Jarvis     | NO                   | 1                |   |
| Bamboo   | 0.1           | 3000  | 60%       | Threshold  | NO                   | 1                |  |
| Acrylic  | 0.1           | 3000  | 70%       | Threshold  | NO                   | 1                |  |

|                        |       |      |      |           |    |   |   |
|------------------------|-------|------|------|-----------|----|---|---|
| <b>Kraft Paper</b>     | 0.1   | 3000 | 20%  | Jarvis    | NO | 1 |    |
| <b>Mirrors</b>         | 0.1   | 3000 | 60%  | Threshold | NO | 1 |    |
| <b>Leather</b>         | 0.1   | 3000 | 20%  | Threshold | NO | 1 |  |
| <b>denim</b>           | 0.1   | 3000 | 25%  | Threshold | NO | 1 |  |
| <b>Stainless Steel</b> | 0.067 | 400  | 100% | Threshold | NO | 1 |  |

P7 M40 cutting parameter table

| Material | Cutting   |       |       |                  |  |
|----------|-----------|-------|-------|------------------|--|
|          | Thickness | Speed | S-Max | Number of passes | Case illustration  |
| Basswood | 2.5mm     | 250   | 100%  | 1                |    |
|          |           | 450   | 100%  | 2                |    |
|          |           | 650   | 100%  | 3                |  |
| Hardwood | 5.5mm     | 90    | 100%  | 1                |  |
|          |           | 160   | 100%  | 2                |  |

|         |       |     |      |   |  |
|---------|-------|-----|------|---|--|
|         |       | 240 | 100% | 5 |    |
| Bamboo  | 2mm   | 300 | 100% | 1 |    |
|         |       | 500 | 100% | 2 |   |
|         |       | 700 | 100% | 3 |  |
| Acrylic | 2.8mm | 110 | 100% | 1 |  |

|             |       |      |      |   |  |
|-------------|-------|------|------|---|--|
|             |       | 210  | 100% | 2 |    |
|             |       | 300  | 100% | 3 |    |
| Kraft Paper | 0.2mm | 3000 | 100% | 1 |   |
|             |       | 5500 | 100% | 2 |  |
|             |       | 7000 | 100% | 3 |  |