






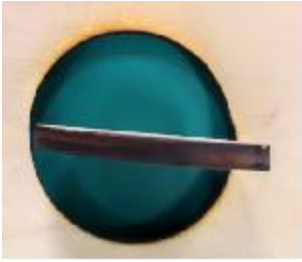






A5 20W engraving parameter table

Material	Engraving						Case illustration
	Line Interval	Speed	Max-Power	Image Mode	Whether to black out	Number of passes	
Basswood	0.1	5000	80%	Threshold	NO	1	
Hardwood	0.1	3000	80%	Jarvis	NO	1	
Bamboo	0.1	3000	80%	Jarvis	NO	1	
Acrylic	0.1	3000	80%	Threshold	NO	1	
Kraft Paper	0.1	3000	20%	Jarvis	NO	1	

Mirrors	0.1	3000	70%	Jarvis	NO	1	
Leather	0.1	3000	20%	Threshold	NO	1	

A5 20W cutting parameter table

Material	Cutting				
	Thickness	Speed	S-Max	Number of passes	Case illustration
Basswood	2.5mm	110	100%	1	 

		220	100%	2	 
		310	100%	3	 
Hardwood	5. 5mm	100	100%	2	 
		180	100%	3	 

		300	100%	5	
Bamboo		100	100%	1	
	2mm	200	100%	2	
		320	100%	3	

Acrylic	2.8mm	60	100%	1	 
		140	100%	2	 
		210	100%	3	 
Kraft Paper	0.2mm	1200	100%	1	 

2500

100%

2



3600

100%

3

